

CAN SPECIFICATION DRAWING

Specification for

PAIL CAN 20 LITRE – UN

Size

Ø 272 x 365) mm

DIMENSIONAL STANDARD (mm)

| PARAMETER | CODE | STANDARD (mm) | | |
|-------------------|------|---------------|---------|--------|
| | | MIN | OPTIMUM | MAX |
| Finish Can Height | FCH | 363.00 | 365.00 | 367.00 |
| Outside Diameter | OD | 297.00 | 299.00 | 301.00 |



Figure :Pail Can UN

| TRIPLE SEAM | | | | |
|----------------|------|---------------|---------|-------|
| PARAMETER | CODE | STANDARD (mm) | | |
| | | MIN | OPTIMUM | MAX |
| Seam Length | SL | 5.12 | 5.36 | 5.60 |
| Seam Thickness | ST | 1.72 | 1.84 | 1.95 |
| Counter Sink | CS | 10.80 | 11.00 | 11.20 |
| Cover Hook | CH | 2.60 | 2.80 | 3.00 |
| Body Hook | BH | 2.50 | 2.75 | 3.00 |
| Overlap | OL | 1.15 | 1.50 | 1.84 |

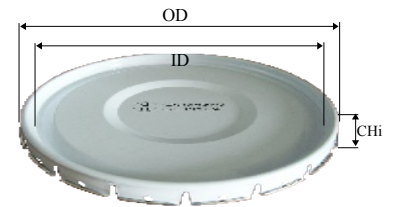


Figure :Toplid

| TOPLID | | | | |
|------------------|----------|---------------|---------|--------|
| PARAMETER | STANDARD | STANDARD (mm) | | |
| | | MIN | OPTIMUM | MAX |
| Outside Diameter | OD | 298.00 | 299.00 | 300.00 |
| Inside Diameter | ID | 282.10 | 282.40 | 282.70 |
| Curling Height | Chi | 27.70 | 27.80 | 27.90 |

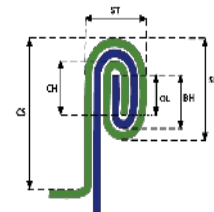
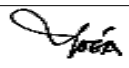
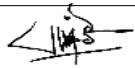
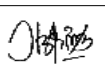


Figure :Triple Seam

SPECIFICATION

| PARAMETER | THICKNESS (MIN – MAX) | OUTSIDE | INSIDE | PROFILE / SUPPORTING |
|------------|-----------------------|---------------|--------|----------------------|
| Body | 0.38 – 0.38 | White Coating | Plain | None |
| Bottom | 0.37 – 0.38 | Plain | Plain | Deep 9mm, expansion |
| Top Lid | 0.38 – 0.38 | Printing | Plain | Expansion |
| Ear Welder | 0.37 – 0.38 | Plain | Plain | Wire Handle |

| | | |
|---|---|---|
| | | |
| | | |
| | | |
|  |  |  |